

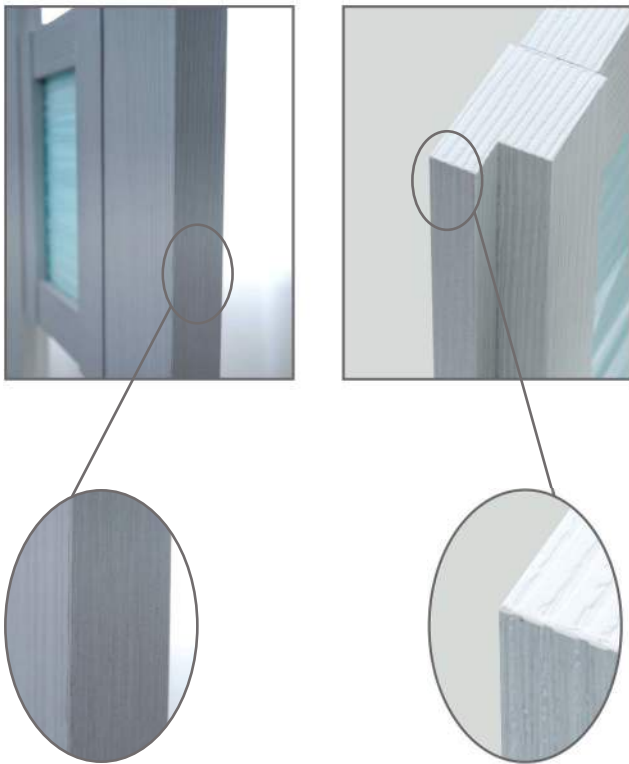


edgeband options

ironwood manufacturing

edgeband last

(standard)

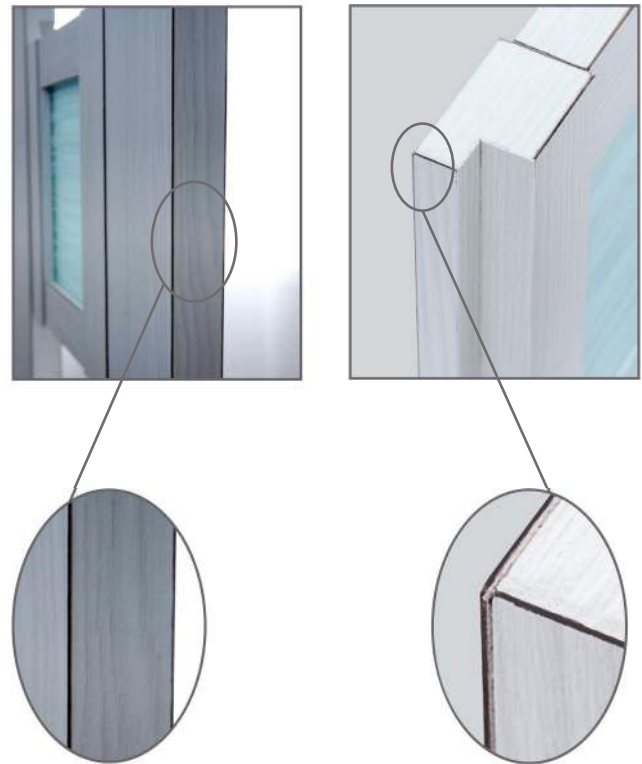


standard edge band last:

- banded after face sheets are applied
- adhesive type: polyurethane reactive
- removes the "brown line"
- improved moisture resistance
- not all color matches are available

edgeband first

(alternate)



alternate edge band first:

- banded before face sheets are applied
- adhesive type: polyurethane reactive
- traditional construction method
- less moisture resistant
- edge of surface materials are visible