

# Tech Data: Custom Laminate

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## Personalized Laminate (HPL)

Custom printed, high pressure laminate 0.039 inch (0.991 mm) thick is bonded under pressure with an environmentally friendly, PVA-type adhesive to 45 pound, industrial-grade particle board. All edges are edgebanded.

## Doors and Pilasters

Laminate Doors and Pilasters are 1-1/4" thick (typical). Shoes are 22 gauge, ASTM A167 stainless steel with satin finish, not less than 3" in height.

## Panels

Laminate panels are 7/8" thick (typical).

## Door Hardware

Hinges are surface mount and through bolted, strikes/keepers are a slide indicator latch (typical). Coat hooks, and bumpers are surface mounted. Door pulls are through bolted. All fasteners are tamper proof.

## Brackets

Stirrup-type one ear, two-ear, and u-brackets are provided with theft resistant fasteners (typical).

## Considerations

- Not guaranteed in wet areas.
- Sample approval time in addition to manufacturing lead times.
- Required file formats and transfer methods vary by manufacturer.
- Full sheet indexing is not available.
- Permission to use images and graphics is required.
- Proper consideration should be given to cleaning requirements.
- Job site handling should be minimized.

Ironwood Manufacturing reserves the right to make changes in design, material, and documentation without formal notice and without incurring obligation. Consult local and national codes. Conformity and compliance to local and national codes is the responsibility of the installer. Verify all rough in dimensions prior to installation.