

Tech Data: Engraving

Options

Engravings

- Apply to any component
- Logos
- Text
- Artwork
- Designs in DXF or DWG

Engravings

Face materials are cut to within 0.001" tolerance of specified design. Engraving depth varies with materials (typical .020" for laminates). Engraved surface is sealed but not filled.

Doors and Panels

Engraved doors and panels made with a variety of materials.

Pilasters

Shoes are 22 gauge ASTM A-167 stainless steel with satin finish, not less than 3" in height.

Door Hardware

Hinges are surface mount and strikes/keepers are wraparound style. Slide latches, coat hooks, and bumpers are surface mounted. Door pulls are through bolted. All fasteners are tamper proof.

Brackets

Stirrup-type one ear, two-ear, and u-brackets are provided with theft resistant fasteners.

Considerations

- May require additional cleaning.
- Design complexity will likely impact lead time.
- Tooling patterns may be evident in large, "clear" areas of engraving.
- Surface color and core colors should be considered.

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Ironwood Manufacturing reserves the right to make changes in design, material, and documentation without formal notice and without incurring obligation. Consult local and national codes: conformity and compliance to local and national codes is the responsibility of the installer. Verify all rough-in dimensions prior to installation.